

## **ASSEMBLY INSTRUCTIONS FOR MODEL CM-V44**

*Thank you for purchasing the CM-V44. We are confident that you will enjoy its functionality and beauty for years to come. Assembly is simple, so take your time, read the instructions completely, then begin. When assembling this unit, we suggest you have a partner present in that some pieces are long and cumbersome making them difficult to handle individually.*

1. Separate and identify the parts and hardware.
2. Screw 9 cambolts "CB" into under side of top panel "NA" and top side of bottom panel "NB". (Note that panel NB has pilot holes on both sides, panel NA does not.) Be sure to look at inset 1 diagram showing that cambolts should be screwed in until the shoulder barely rests against the flat surface of the wood. You may gently tap the cambolts if needed to insure they are perpendicular to the wood surface. *The cambolts must be straight before proceedings*
3. Place bottom panel "NB" on carpeted floor. Push one end panel "NE" onto the three cambolts. Insert 3 camlocks "CL" into the pilot holes in end panel WITH ARROWS ON CAMLOCKS FACING THE FLOOR, and turn clockwise, about a half a turn. *Should your camlocks not turn easily, check the depth of your cambolts. Adjusting them just a sixteenth of an inch can make a difference in its head centering properly in the camlock hole.* Repeat this for the other end panel "NE" and the center panel "NC". (The center panel has shelf pin pilot holes on both sides.)
4. Now, with your partner's help, place the top "NA" onto the subassembled unit. Check that all cambolts line up into holes in the three vertical panels before pushing down and seating the top panel. Place camlocks into the 9 pilot holes in the two end panels and the center panel WITH ARROWS POINTING UP, and turn clockwise, about a half a turn.
5. With your partner's help, flip unit over so that the bottom is now facing upward. Be sure to do this on a carpeted floor or a large rug so as to avoid scratching the top. Use the screws supplied "S9" and screw in all six casters "CST-P".
6. Again, with your partner's help, flip unit back side up and *front side* down against a *carpeted floor*. You may now nail in back panel "XH1 ". BE SURE THAT THE BLACK SIDE OF BACK PANEL FACES THE FRONT OF THE UNIT Use the panel nails "PN" and while making sure your back is perfectly positioned, tack the nails through the back panels and into the back of the main unit spacing them approximately every 5 inches. (see diagram)
7. Push shelf pins "SP" into place in side panels positioning them at a height that works best with your particular equipment. Place shelves "XF" onto shelf pins.

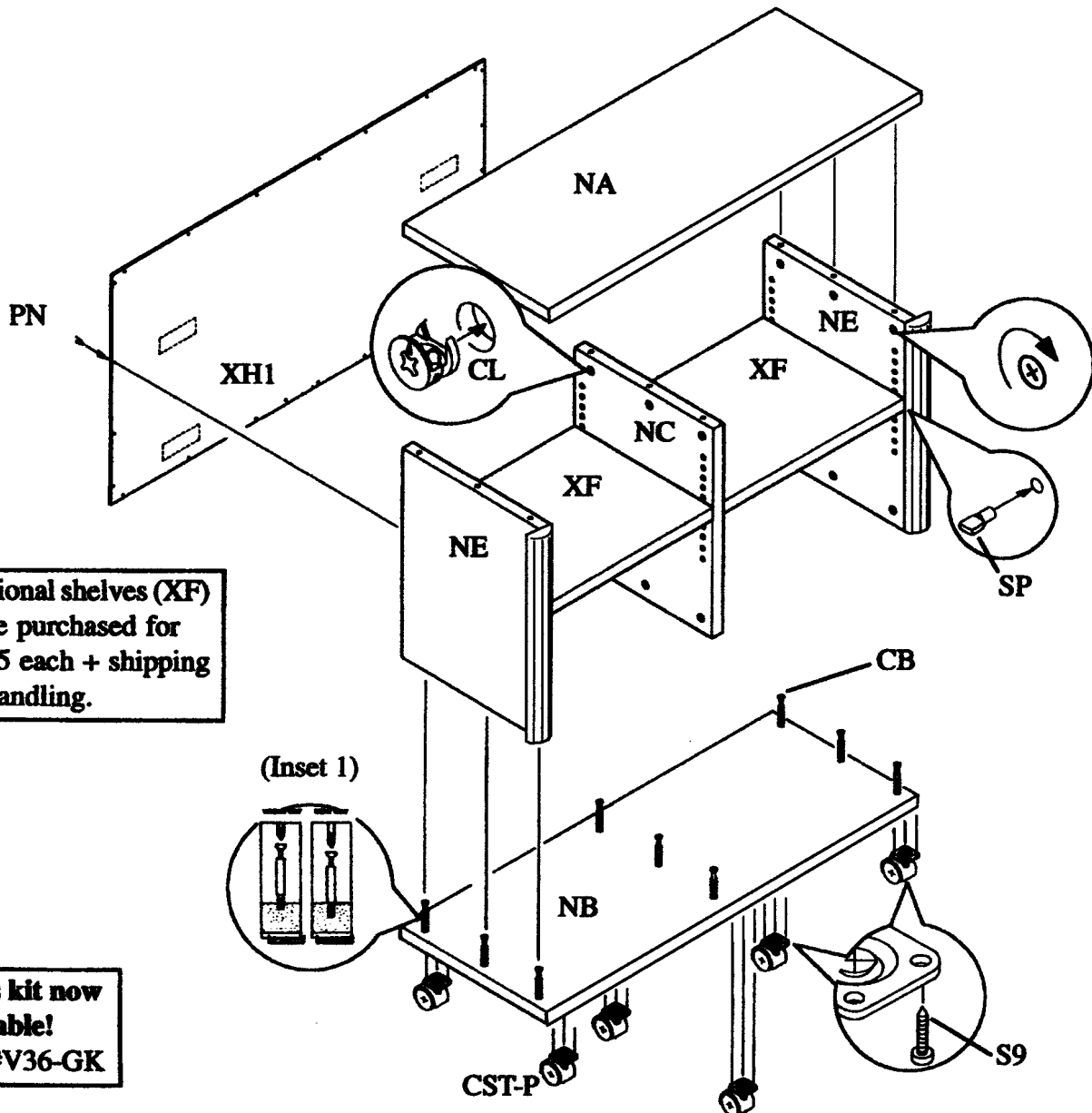
8. You may now push cam caps "XJ" over camlocks for a neat finished look. (this step for oak finish only)

*Congratulations! You are finished. To care for your new furniture, we recommend dusting with a soft cotton cloth. Twice a year, use a small amount of fine furniture polish to keep the lustre of your CM-V44 looking like new!*

**Parts List**

| <u>Item</u> | <u>Description</u> | <u>Qty</u> | <u>Item</u>                                  | <u>Description</u> | <u>Qty</u> |
|-------------|--------------------|------------|----------------------------------------------|--------------------|------------|
| NB          | Base Panel         | 1          | CL                                           | Cam Lock           | 18         |
| NA          | Top Panel          | 1          | CB                                           | Cam Bolt           | 18         |
| NE          | Side Panels        | 2          | XI                                           | Cam Caps*          | 18         |
| NC          | Center Panel       | 1          | PN                                           | Panel Nails        | 25         |
| XF          | Shelves            | 2          | S9                                           | Screws             | 24         |
| XH1         | Cabinet back       | 1          | SP                                           | Shelf Pins         | 10         |
| CST-P       | Casters            | 6          | * cam caps are supplied with oak finish only |                    |            |

If any parts are MISSING or DAMAGED in this package, circle the item(s) needed on the parts list. Note finish if necessary. Print your name, address, and phone number in the area below and mail to Wood Technology, P.O. Box 130, Conover, NC 28613. Or call 888.445.5520 or fax 828.464.8046.



**Additional shelves (XF) can be purchased for \$19.95 each + shipping and handling.**

**Glass kit now available! Part #V36-GK**